

## **EXHAUST HOSE GUIDELINES AND TIPS:**

The basics of exhaust hose and associated products offered by Flexaust. Inside you will find answers to most exhaust questions and descriptions of most parts and accessories offered. For any questions or concerns that cannot be answered, do not hesitate to contact us.

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ADAPTERS:	<ul> <li>* Comes in 11' lengths, unless otherwise noted.</li> <li>* The FLT series has one standard and one flared-out end which allows multiple pieces to connect to one another.</li> <li>* The hose is rated to withstand intermittent temperatures up to 600°F or 315°C.</li> <li>* The <i>Hose Selection Chart</i> and <i>Adapter Application Chart</i> inside detail the recommended sizes to use with your application.</li> <li>* We always refer to the INSIDE DIAMETER of any particular hose, never the outside size.</li> <li>* Most hoses will accept multiple tailpipe adapters, and each adapter <i>Application Chart</i>.</li> <li>* Some of the larger hose sizes are available with a wire coil to prevent kinking when the hose is bent at a tight angle. The ACT w/WIRE line is also available with 30" of wire instead of the full 11'. This gives maximum crush protection and kink resistance in the same hose. Use the "W30" suffix instead of "W11" to get this model.</li> <li>* The Superflex hose is also kink-resistant, but does not accept standard adapters and must be stretched to achieve the listed length.</li> <li>* The Dyno hose is recommended for use on a dynamometer due to its higher heat rating. It must be attached to a fan-assisted system to ensure maximum life.</li> <li>* <i>Flexaust</i> brand adapters are designed to fit almost any vehicle on the road today. Keep in mind that about a quarter of all vehicles have dual exhaust or a twin exhaust system. Refer to the size chart inside to make sure you get the right adapters for your application.</li> </ul>
	<ul> <li>* A hook and chain assembly is attached to each adapter to allow it to be fixed to the frame of the vehicle. This ensures that the fitting stays in place.</li> <li>* Each adapter will attach to the hose in one of three ways: <ul> <li>A.) Screw over the outside of the hose.</li> <li>B.) Screw into the threads of the hose.</li> <li>C.) The included sleeve screws into/onto the hose, then the adapter fits over/inside of the sleeve.</li> </ul> </li> </ul>
CONNECTORS/	
DOOR PORTS:	<ul> <li>* Y connectors are used to join hose together for dual-exhaust vehicles. They are sold alone in 2", 2.5", 3", and 4", or as part of a Y assembly that includes hoses and adapters.</li> <li>* Splice connectors join two sections of hose together when there is no flarelock available.</li> <li>* Door ports allow hose to fit inside them when in use, and are available in 2.5", 3", and 4".</li> <li>* Larger ports are typically installed with a custom system and are therefore not available.</li> </ul>
	<ul> <li>* Flexaust offers some pre-made kits for both overhead and underground systems that contain the appropriate components at a 5% savings.</li> <li>* There are Car Dealership, Gasoline Truck, Diesel Truck, and Service Station kits, as well as Y assemblies of varying sizes.</li> </ul>



## **HOSE SELECTION CHART**

	HOSE SIZES						
HOSE STYLES	2" (50mm) Motorcycle	2.5" (63mm) Compact Car		3.5" (89mm) Average Car	4" (102mm) Light Truck	5" (125mm) Diesel Truck	6" (150mm) Diesel Truck
FLARE-LOK® Made for cars and small trucks. Flared end on each hose will allow multiple pieces to connect together.	FLT200*	FLT250*	FLT300*	FLT350	FLT400*		
Hose and tailpipe adapter made as one continuous piece. Will not accept other adapters.		UNH2500	UNH3000		UNH4000		
Accordian-like design means extra stretch. Compressed rubber resists kinking when put on a diesel stack.					40-20 SF	50-12 SF	
ACT Designed for use with diesel and gas trucks. Hoses are perfect for overhead systems.					ACT400 ACT40-20	ACT500	ACT600
ACT w/WIRE ACT hose with a wire inside to prevent kinking. Also available with just 30" of wire. Example: ACT500W30					ACT400W11	ACT500W11*	ACT600W11*
STAINLESS STEEL For Dynamometers. Light, flexible, and will withstand 1650F					SS4000	SS5000	
FABRIC/WIRE Lightweight hose for overhead exhuast systems. The hose will withstand 600F.					401	501	
BYNO Special rubber blend for use with dynamometers with a fan-assisted system. For better life, use correct adapter and allow hose to cool,					ACT400 DYNO*		
REEL HOSE Designed for hose reels and overhead systems. First 5' is crushproof to prevent damage. Each hose is 25' long and includes listed adapter.					CPRH400 DSR600 or F575	CPRH500 DSR600	CPRH600 DSR600-6

Flare-Lok® is a registered trademark of Crushproof Tubing Co. In the U.S. and other countries and is being used with permission.



## **ADAPTER APPLICATION CHART**

	HOSE SIZES						
ADAPTER SIZES	2" (50mm) Motorcycle	2.5" (63mm) Compact Car	3" (76mm) Average Car	3.5" (89mm) Average Car	4" (102mm) Light Truck	5" (125mm) Diesel Truck	6" (150mm) Diesel Truck
F250 Tail Pipe Adapter 2" pipe or smaller (50mm)	Adapter threads over the hose.*	Included sleeve threads over the adapter and over the hose.*	Adapter threads into the hose.*				
F300 Tail Pipe Adapter 2.5" pipe or smaller (63.5mm)		Included sleeve threads into the adapter and over the hose.*	Adapter threads over the hose.*	Adapter threads into the hose. Very tight fit.*			
F350 Tail Pipe Adapter 3" pipe or smaller (76mm)			Adapter threads over the hose.*	Included sleeve threads into the adapter and into the hose.*	Adapter threads into the hose.*		
F400 Tail Pipe Adapter 3.5" pipe or smaller (89mm)				Adapter threads over the hose. Very tight fit.*	Adapter threads into the hose*		
DSR600 / DSR600- Diesel Stack Adapte for use with overhead power ventilated system 5.5" stack or smalle (140mm)	t.				DSR600 threads over the hose.*	DSR600 threads into the hose.*	DSR600-6 threads into the hose.*
RA250 / RA300 Bell-Shaped Adapte 2" pipe or smaller (50mm)	RA300 threads over the hose.	RA250 threads over the hose.	RA300 threads into the hose.	RA250 threads into the hose.			
F475 / F575           Twin Oval Adapter           2.5" x 5.5" or smaller pipe           Twin Oval Adapter           3" x 8" or smaller pipe	R		Adapter threads over the hose.*		Adapter threads into the hose.*		
RV20 / RV25 / RV3 Rubber Y Connecto 2", 2.5", 3" (50mm, 63mm, 76mm)	Second land	RY25 accepts 2.5" hose.*	RY30 accepts 3" hose*				
AY40 Aluminum Y Connector 4" (102mm)					AY40 accepts 4" hose.*		



## **CONNECTORS, DOOR PORTS, & KITS**

	HOSE SIZES						
CONNECTOR / KIT	2" (50mm) Motorcycle	2.5" (63mm) Compact Car	3" (76mm) Average Car	3.5" (89mm) Average Car	4" (102mm) Light Truck	5" (125mm) Diesel Truck	6" (150mm) Diesel Truck
SPLICE CONNECTOR Rubber fittings used to joint multiple sections of hose that does not flare-lock.	SP20	SP25	SP30		SP40		
SPLICE CONNECTOR Aluminum fittings used to joint multiple sections of hose that does not flare-lock.			AC30		AC40*	AC50*	AC60-OC*
PULLEY ELBOW Aluminum elbow for use with overhead, power ventilated exhaust systems.		AEL25*	AEL30*		AEL40	AEL50	
Rubber elbow for use with under floor, power ventilated exhaust systems.		EB25 (EB30 w/sleeve)	EB30				
OVERHEAD DUCT CONN. Aluminum connector for use with overhead, power ventilated exhaust systems.			OC30		OC40	OC50 (w/o damper) OC50-D (w/ damper)	AC60-OC
BOOR PORT Rubber (DF25) or Aluminum (ADF30/40) ports that allow for easy outside venting.		DF25*	ADF30*		ADF40*		
TELESCOPING SYSTEM Connects to 5" "T" or stub on 158" to 198" overhead system. 3", 4.5", and 6" hoses fit inside each other.			TE6000				
Allows a single hose to fit a dual-exhaust vehicle. Comes with hose, Y, and adapters.		YA250	YA300 YA575		YA400		
SERVICE STATION KIT Contains the basics to set-up an exhaust system for single or dual exhaust cars.		DSS25	DSS30				