

# DRIVERS ED

*Maintenance best practices and energy awareness cut unnecessary costs out of industrial motor use.*

By Anna Wells

**W**hile it feels like it's an overstatement of the obvious, motors legitimately drive the production process in most modern day plants. Besides the fact that motor-driven equipment accounts for 54 percent of manufacturing electricity use – according to the U.S. Department of Energy – it also occupies a significant number of maintenance hours, and for good reason. Since motors and drive systems are so often directly intertwined with

production, problem areas likely result in costly downtime — something every manufacturer wants to avoid at all costs.

## A Question of Repair

“With the cost of downtime, labor, and equipment these days, a reliable repair is extremely important,” says Jim Williams, president of Bradley’s Inc., a Gregory, Texas-based industrial electric motor repair and electric motors sales facility. When it comes to electric motors, there are two

main types of repair, says Williams — mechanical and electrical. Poor winding repair practices cause motors to run less efficiently, driving up energy costs. In addition, “poor mechanical repairs can lead to vibration, which can affect the life of the drive or surrounding equipment, and result in shorter run time between failures.”

According to Robert Gradischung, electro-mechanical business development manager for Lenze Americas, a global manufacturer of electrical and mechanical drives



and motion control solutions, rightsizing is critical when selecting an industrial motor. It's not uncommon for industrial plants to undersize a motor, and Gradisching stresses that a gear motor must be properly sized and not overloaded, in order to keep motors running consistently and smoothly. "Motor sizing requires accurate information about the application tasks, motion profile, inertia or max load and min/max ambient temperature," he says. Other selection criteria includes:

- A suitable sealing for the ambient temperature range.
- The proper gear motor service factor, depending on the application (for example, a conveyor application needs a lower service factor than a metal shredded application).
- Choosing the correct bearings, which depends on the max radial and axial force.

Williams adds that in electric motors, bearing and lubrication issues are the biggest causes of failure in motors that are being used in the right application. "Several studies over the last fifty years have all revealed that a high percentage of motor failures are in the bearings, due to lubrication issues,"

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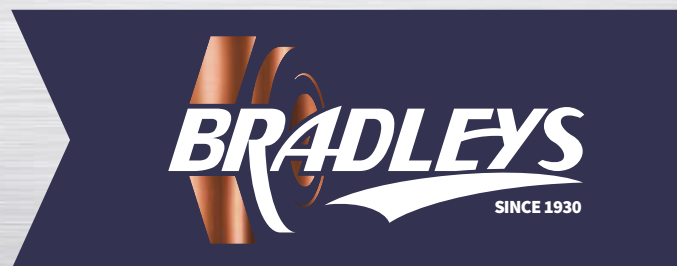
he says. "Bearings that never get lubricated amount for most failures." Some of the other issues are improper lubrication, incompatible lubrication, and contamination. "One of the highest returns for your maintenance dollars is to implement a comprehensive lubrication program for all of your rotating equipment — especially motors."

Most importantly, understanding the application and its requirements is going to be the best preventive maintenance step. Says Williams, "One of the biggest repair problems we see is when a motor is put into an application that it was not designed to do. This will cause many kinds of repetitive wear issues that even the best preventive maintenance practices will not correct."

**Energy Management**

Since electric drives consume such a high proportion of total energy expanded globally, they are the most effective lever for improving energy efficiency, says Gradisching. In fact, a reduction of more than 20 percent in energy consumption, without sacrificing production output, is possible by using more intelligent solutions. Gradisching adds, "Generally the focus is on increasing motor efficiency, yet greater energy savings can often be obtained by optimally adapting the drive to the operating process. When evaluating energy use, the entire drive system, comprising inverter,

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